



PolyUrethane Recycling Towards
a Smart Circular Economy

Deliverable

D6.13 Workshop 2

WP6 – Communication, Dissemination and Exploitation

Project Information

Grant Agreement n°	814543
Dates	1st January 2019 – 31st December 2022

PROPRIETARY RIGHTS STATEMENT

This document contains information, which is proprietary to the PURESMT Consortium.
Neither this document nor the information contained herein shall be used, duplicated
or communicated by any means to any third party, in whole or in parts, except
with prior written consent of the PURESMT consortium.

This project has received funding from the European Union's Horizon 2020 research and innovation program under grant agreement No 814543.

The PReSmart project results presented reflect only the author's view. The Commission is not responsible for any use that may be made of the information it contains.

PReSmart RESTRICTED - Under Consortium Agreement, Confidential until Oct 1st 2026.



Document status

Document Information

Deliverable name	PReSmart_D6.13_15122022
Responsible beneficiary	Bart Haelterman / Recticel Engineered Foams (REF)
Contributing beneficiaries	Bart Haelterman / REF
Contractual delivery date	M46 – 31/10/2022
Actual delivery date	M48 – 15/12/2022
Dissemination level	Public

Document approval

Name	Position in project	Organisation	Date	Visa
	WP Leader	REF		
Philippe Lenain	Support to Project Management	Benkei		
Bart Haelterman	Coordinator	REF		

Document history

Version	Date	Modifications	Authors
V1	15/12/2022	First version	Jan Willems / REF
VF	15/12/2022	Final version	Jan Willems / REF

Table of content

Document status	2
Table of content	3
Publishable Summary	4
Executive summary	5
1 Description of the deliverable objective and content.....	5
2 Brief description of the state of the art.....	5
3 Deviation from objectives and corrective actions	5
4 Innovation brought and technological progress	5
5 Analysis of the results	5
6 Impact of the results	5
7 Related IPR.....	5
8 Publishable information.....	6
9 Conclusion	6
Deliverable report	7
1 Preparation of the workshop	7
1.1. Date and location	7
1.2. Schedule	8
1.3. Workshop promotion.....	8
2 The workshop	9
2.1. Content and speakers.....	9
3 Achievements	9

Publishable Summary

This report describes the activity carried out for the PReSmart dissemination workshop “Polyurethane Recycling” on 01/12/2022, as well as its organization procedures, organized by REF with the consortium partner’s help.

The program of this workshop was the following:

- Foam-to-foam recycling via the use of Covalent Adaptable Networks, sorting of polyurethane foams i.f.o chemolysis, and results of the Smart Chemolysis, recovering both PU components polyol and TDA, and the valorisation of the recycled polyol, recycled isocyanate in flexible polyurethane foam
- The contribution of chemical recycling in achieving a sustainable circular economy, via the PReSmart technology, plus the opportunities and barriers for scale-up: a TIS-perspective on innovation for chemical recycling of flexible PU foam.

Presentations and pictures of the workshop can be found on: <https://www.puresmart.eu/final-workshop/>

Executive summary

1 Description of the deliverable objective and content

This report describes the activity carried out for the PReSmart dissemination workshop “Polyurethane Recycling” on 01/12/2022”, as well as its organization procedures, organized by REF with the consortium partner’s help.

2 Brief description of the state of the art

N.A.

3 Deviation from objectives and corrective actions

It was a live workshop taking place at Recticel Engineered Foams, Damstraat 2, 9230 Wetteren, Belgium.

4 Innovation brought and technological progress

N.A.

5 Analysis of the results

70 people registered, and 56 participated in this workshop.

Besides interest from the academic world, a lot of industry players were present.

List of companies: REF, Tempur, Cofel, The Vita Group, Unilin Insulation, SAFAS Polyurethane Technologies, Milliken Europe BV, SABA Dinxperlo, Eco-Mobilier, Ascorium Industries, Redwave, Covestro, Forvia, Remondis, BASF Polyurethanes, Repsol, Evsicon, EFC, TripleHelix, NEVEON Holding GmbH.

Important Industries’ Association present: Ebia, Chemical Recycling Europe, Europur

6 Impact of the results

The workshop aimed at presenting the results of the PReSmart project. For the first time in PU history, proving that flexible PU foam is circular, by successful valorisation of PU building blocks in flexible PU foam – using 100% recycled polyol and 100% recycled isocyanate with satisfying comfort foam specifications.

Knowledge spread on the recycling of plastics, and more specific on the chemical recycling route of polyurethanes in the PReSmart project.

7 Related IPR

N.A.

8 Publishable information

N.A. – as dissemination level of this document is ‘public’.

9 Conclusion

The PReSmart dissemination workshop “Polyurethane Recycling” on 01/12/2022 was successful, seeing the numerous presence of different companies and institutes /universities.

Deliverable report

1 Preparation of the workshop

1.1. Date and location

This workshop has been organized on December 1st 2022 by REF.

The main topics of this workshop:

- Foam-to-foam recycling via the use of Covalent Adaptable Networks, sorting of polyurethane foams i.f.o chemolysis, and results of the Smart Chemolysis, recovering both PU components polyol and TDA, and the valorisation of the recycled polyol, recycled isocyanate in flexible polyurethane foam
- The contribution of chemical recycling in achieving a sustainable circular economy, via the PReSmart technology, plus the opportunities and barriers for scale-up: a TIS-perspective on innovation for chemical recycling of flexible PU foam.

Place: Recticel Engineered Foams (Damstraat 2/B-9230 Wetteren, Belgium)

1.2. Schedule

9:00 – 9:45 Welcome coffee

9:45 – 10:00 [Welcome plus introduction about PReSmart – Bart Haelterman](#)

10:00 – 10:30 [Michel Baumgartner, Europur : “EU Green Deal and Recycling from a flexible PU perspective”](#)
–

10:30 – 11:00 [Johan Winne \(UGENT\) / Lucie Imbernon \(REF\): “Towards foam-to-foam recycling via the use of Covalent Adaptable Networks”](#)

11:00 – 11:30 [Katharina Ander \(REDWAVE\): ‘Smart sorting of polyurethane foams’](#)

11:30 – 12:00 [Karin Clauberg \(COVESTRO\): “Smart Chemolysis: Recycling of polyurethane mattress foams, recovering both PU components polyol and TDA”](#)

12:00 – 13:00 Sandwich Lunch

13:00 – 13:30 [Subramaniam Iswar \(REF\): “Smart Chemolysis: Valorisation of PU building blocks \(recycled polyol, recycled isocyanate\) in flexible polyurethane foam”](#)

13:30 – 14:00 [Simone Maranghi / Alessandra Zamagni \(Ecoinnovazione\): “The contribution of chemical recycling in achieving a sustainable circular economy – The case of PReSmart technology”](#)

14:00 – 14:30 [Jonas Van Gaubergen \(UGENT\): “Opportunities and barriers for scale-up: a TIS-perspective on innovation for chemical recycling of flexible PU foam” +questions](#)

14:30 – 14:50 Coffee break

14:50 – 15:20 [John Sewell Secretary General, Chemical Recycling Europe: “Chemical recycling”](#)

15:20 – 15:50 Closing – [Bart Haelterman General conclusion](#)

15:50 – 17:20 Closing reception

1.3. Workshop promotion

The workshop has been disseminated by the consortium directly to their contacts, through the website and LinkedIn page of the PReSmart project.

2 The workshop

2.1. Content and speakers

Content:

The presentations are available on the project website: <https://www.puresmart.eu/final-workshop/>
[General \(non-confidential\) results of the project were developed.](#)

Speakers:

The speakers were mainly issued from the project partners. Two of them were belonging to external associations, Europur and Chemical Recycling Europe, to share the broader interest of the recycling and the potential European impact of PURESMART.

Bart Haelterman, REF

Michel Baumgartner, Europur

Johan Winne, UGent

Lucie Imbernon, REF

Katharina Ander, Redwave

Karin Clauberg, Covestro

Subramaniam Iswar, REF

Simone Maranghi, Ecoinnovazione

Jonas Van Gaubergen, UGent

John Sewell, Chemical Recycling Europe

Photos of the event: see link https://www.puresmart.eu/dt_gallery/final-workshop/

3 Achievements

70 people registered, and 56 participated in this workshop.

Presentations were sent to all participants after the event and are made public on <https://www.puresmart.eu/final-workshop/>